



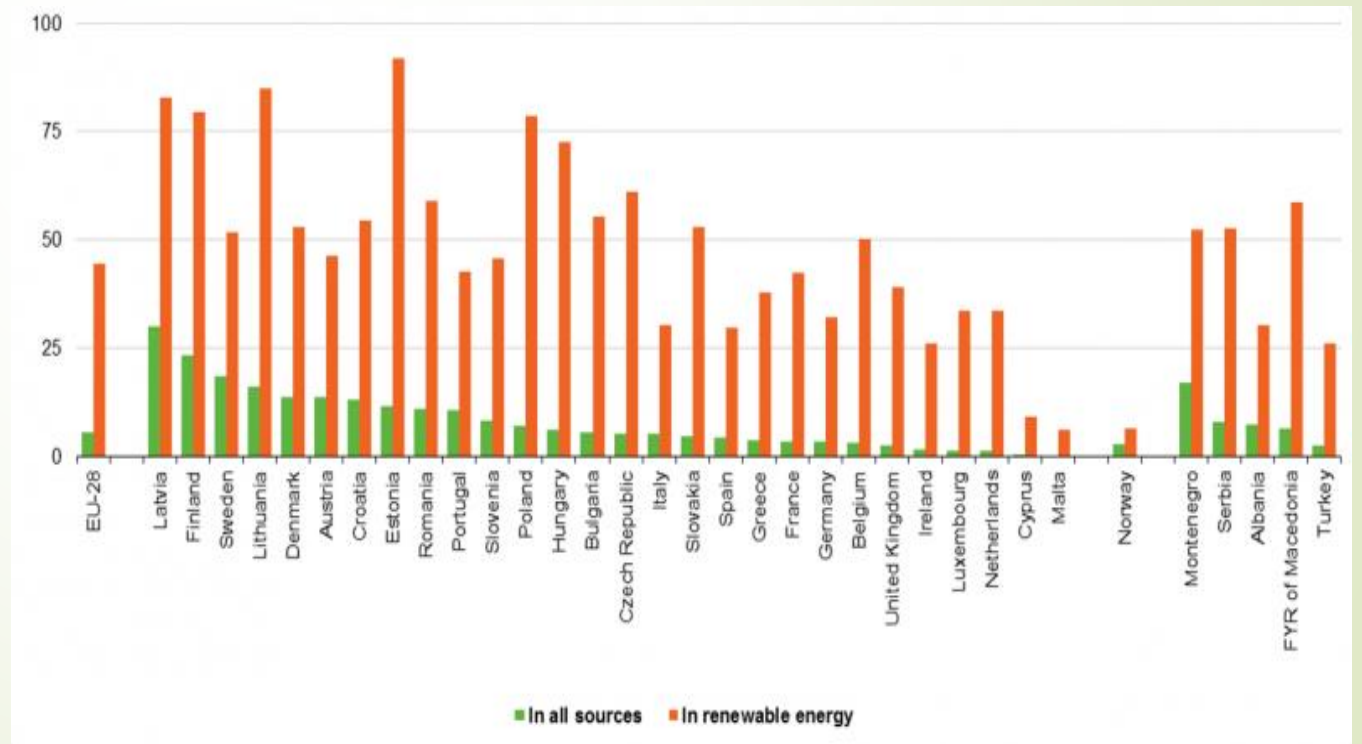
# Integration of a biomass-based heating system in Tass-Puszta

Atena Georgiana Mouhanna  
Vasile Alecsandri University of Bacau

# The biomass capacity

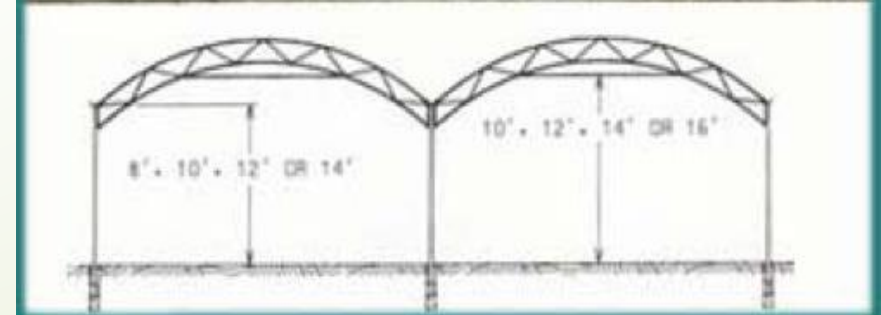


- Biomass as a substitute source of polluting fuels
- Definition of de biomasa
- Types of biomass based fuels



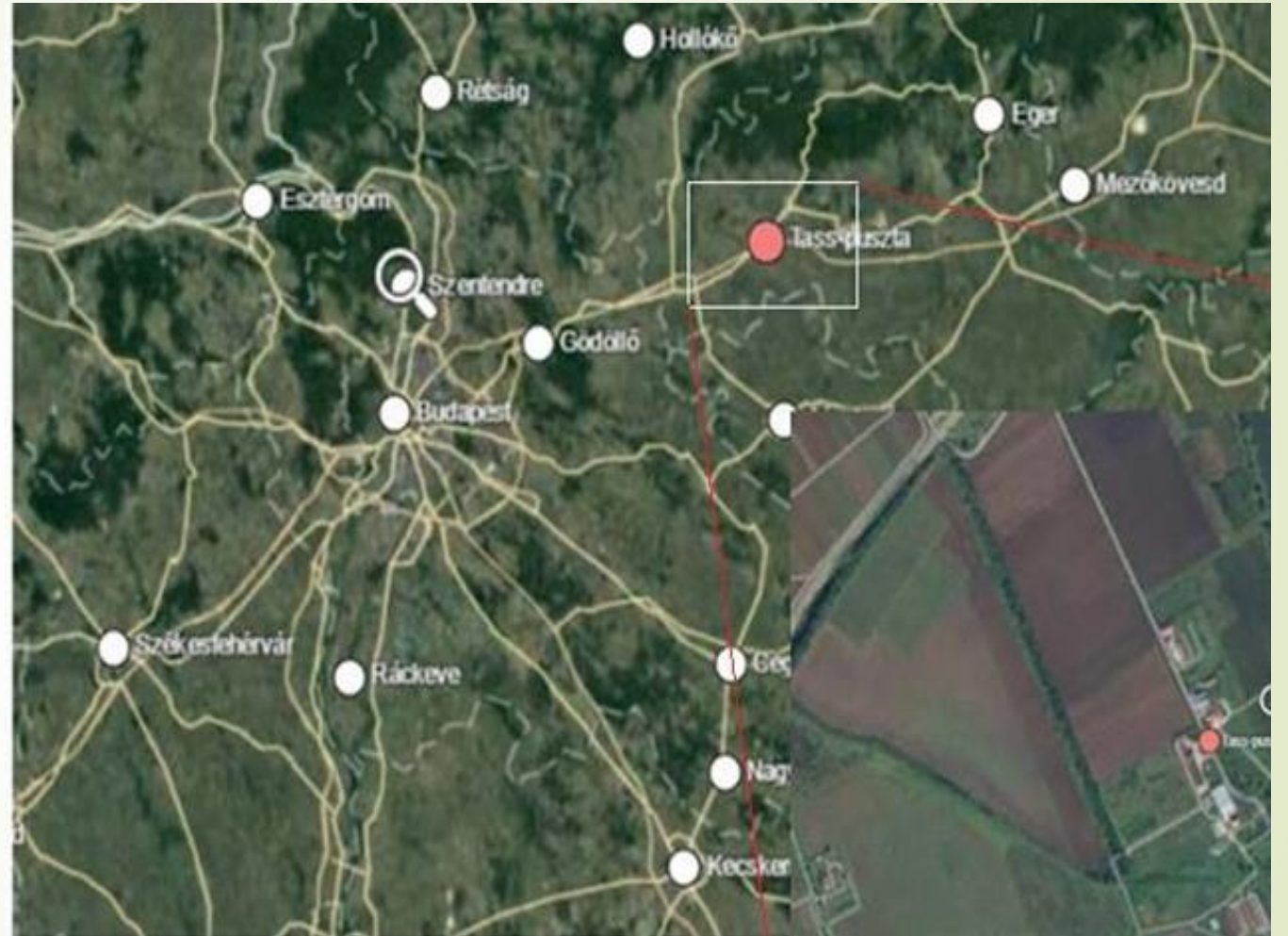
# Characteristics and components of greenhouse

- ▶ The greenhouse frame
- ▶ Roofing material



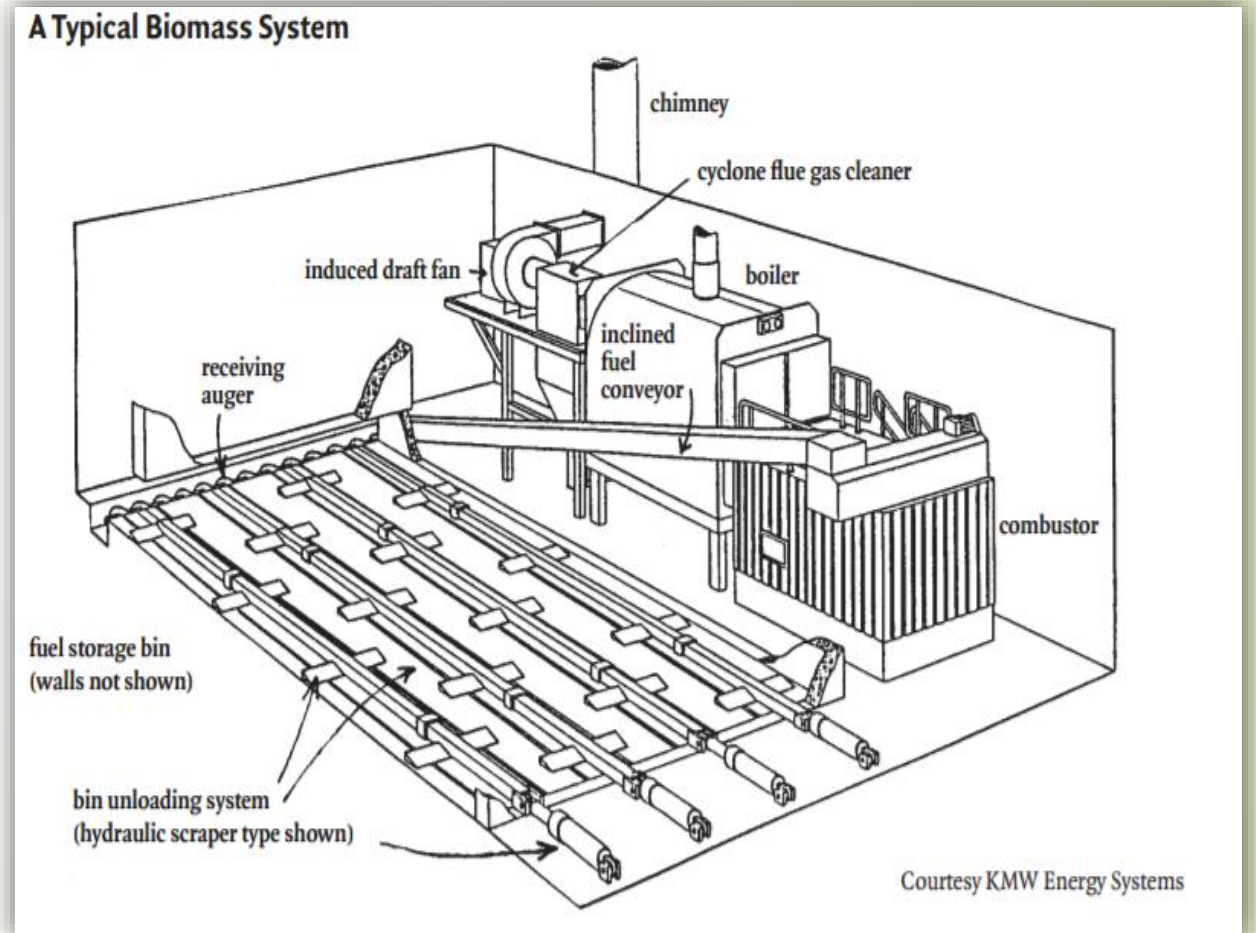
# Introduction

- Objectives of the paper
- Location



# Elements of the heating system

- Boiler
- Water pump
- Expansion tank
- Water tank
- The fuel storage tank
- Pipelines



# The boiler

## ► GILLES HPK-RA

<b>Gilles HPK-RA</b>	<b>160</b>
Output power(kW)	160
Length (mm)	2620
Width (mm)	935
Height (mm)	1785
Weight (kg)	2463



# Pierderile energetice ale serei

Type of loss	Value(W)
Structural thermal losses	128,034.25
Thermal losses through ventilation	30,600
Total losses	158,634.25



Boiler of 160 kW



## Pump dimensioning

- Linear pressure losses  $h_l = \lambda \frac{l}{d} \cdot \frac{v^2}{2g} = 1.196 \text{ bar}$
- Local pressure losses  $h_s = \Sigma \xi \frac{v^2}{2g} = 0.68 \text{ bar}$
- Totalul pierderilor = 1.876 bar





# Expansion vessel

- ▶ The expansion vessel is a pressure regulator. Any system using fluids (gases or liquids) under pressure is equipped with an expansion vessel.

400 L capacity



# Water tank

- The tank is considered to have a (3-5) higher flow rate than the pump flow because the tank must have the capacity to independently pump the pump within 5 minutes.
- Pump flow =  $0.01 \text{ m}^3 / \text{s} = 600 \text{ l} / \text{min}$
- Then the tank flow will be =  $5 \times 600 = 3,000 \text{ l}$





## Storage container for wood chips

- It is underground
- It is interconnected with a hydraulic transport system to the combustion chamber
- It is automated by controlling the feed rate of the fuel boiler (wood chips in this case)

# Pipeline network

- ▶ Conductele se întind pe o suprafața de 800m<sup>2</sup>
- ▶ Sunt din oțel
- ▶ Necesarul de lungime s-a calculat folosind următoarea formulă



$$l = \frac{Q}{\bar{q}_l} = \frac{158,634}{60} = 2,643 \text{ m}$$



# Economic analysis



# Plant costs

Denumire	Unitate	Cost (€)	Cost Total (€)
Boiler GILLES HPK-RA 160 kW	1	€ 20,000.00	€ 20,000.00
Steel Pipes (1 meter)	2,400	€ 8.28	€ 19,875.00
Expansion vessel (400 l)	1	€ 680.00	€ 680.00
Tank (3000 l)	1	€ 2,300.00	€ 2,300.00
Accessory	NA	€ 1,500.00	€ 1,500.00
Plant	NA	€ 1,000.00	€ 1,000.00
Maintenance	1	€ 200.00	€ 200.00
VControl valve	3	€ 150.00	€ 450.00
Pump (2 bar)	1	€ 230.00	€ 230.00
Transport charges	NA	€ 620.00	€ 620.00
Burghiu de transport al așchiilor	1	€ 2,440.00	€ 2,440.00
<b>TOTAL GAS HEATING</b>			€ 49,295.00
<b>THE BUDGET OF EXECUTION OF MATERIALS</b>			€ 49,295.00
<b>13% OF GENERAL COSTS</b>			€ 6,408.35
<b>6% OF INDUSTRIAL BENEFITS</b>			€ 2,957.70
<b>SubtotalL</b>			€ 58,661.05
<b>21% VAT</b>			€ 12,318.82
<b>TOTAL COST</b>			€ 70,979.87



Considerations	
The total cost	€ 70,979.87
Estimated energy production	797,440 kW
Annual energy los	0,5%
The cost of wood chips	0,04€/kW
Fuel cost	0,059€/kW
Annual price increase of chips	0,4%
Annual increase in fuel price	3,5%
Discount	4,02%
Maintenance costs	€ 456
Investment period	20 ani
Funding	35%

# Fluxul de numerar

Energy Production											
Year	(kWh/year)	Wood chip cost (€/year)	Gasoil cost (€/year)	Estimated savings (€/year)	O&M cost (€)	Cash flow (€)	Cumulative cash flow (€)				
0											
1	€ 797,440.00	€ 31,897.60	€ 47,048.96	€ 15,151.36	€ 456.00	€ 14,695.36	€ 14,695.36				
2	€ 793,452.80	€ 31,865.62	€ 48,452.19	€ 16,587.13	€ 456.00	€ 16,131.13	€ 30,826.49				
3	€ 789,485.50	€ 31,832.05	€ 51,316.55	€ 19,484.50	€ 456.00	€ 19,028.50	€ 49,854.99				
4	€ 785,538.00	€ 31,798.50	€ 52,631.05	€ 20,832.50	€ 456.00	€ 20,376.50	€ 70,231.49				
5	€ 781,610.30	€ 31,764.60	€ 53,931.10	€ 22,166.50	€ 456.00	€ 21,710.50	€ 91,941.99				
6	€ 777,702.20	€ 31,730.24	€ 55,216.80	€ 23,486.56	€ 456.00	€ 23,030.56	€ 114,972.55				
7	€ 773,813.68	€ 31,695.40	€ 56,488.39	€ 24,792.99	€ 456.00	€ 24,336.99	€ 139,309.54				
8	€ 769,944.60	€ 31,660.12	€ 57,745.80	€ 26,085.68	€ 456.00	€ 25,629.68	€ 164,939.22				
9	€ 766,094.87	€ 31,624.39	€ 58,989.30	€ 27,364.91	€ 456.00	€ 26,908.91	€ 191,848.13				
10	€ 762,264.39	€ 31,588.20	€ 60,218.80	€ 28,630.60	€ 456.00	€ 28,174.60	€ 220,022.73				
11	€ 758,453.06	€ 31,551.64	€ 61,434.69	€ 29,883.05	€ 456.00	€ 29,467.05	€ 249,489.78				
12	€ 754,660.79	€ 31,514.60	€ 62,636.80	€ 31,122.20	€ 456.00	€ 30,666.20	€ 280,155.98				
13	€ 750,887.48	€ 31,477.20	€ 63,825.40	€ 32,348.20	€ 456.00	€ 31,892.20	€ 312,048.18				
14	€ 747,133.04	€ 31,439.30	€ 65,000.00	€ 33,560.70	€ 456.00	€ 33,104.70	€ 345,152.88				
15	€ 743,397.37	€ 31,401.10	€ 66,162.30	€ 34,761.20	€ 456.00	€ 34,305.20	€ 379,458.08				
16	€ 739,677.38	€ 31,362.30	€ 67,310.60	€ 35,948.30	€ 456.00	€ 35,492.30	€ 414,950.38				
17	€ 735,978.90	€ 31,323.26	€ 68,446.03	€ 37,122.70	€ 456.00	€ 36,666.70	€ 451,617.08				
18	€ 732,299.00	€ 31,283.81	€ 69,568.40	€ 38,284.59	€ 456.00	€ 37,828.59	€ 489,445.67				
19	€ 728,637.50	€ 31,243.97	€ 70,677.83	€ 39,433.86	€ 456.00	€ 38,977.86	€ 528,423.53				
20	€ 724,994.30	€ 31,203.75	€ 71,774.40	€ 40,570.65	€ 456.00	€ 40,114.65	€ 568,538.18				



# Amortization

- After 4 years, the depreciation values without funding start to be positive, indicating that this project recovers its initial investment after 4 years, and the depreciation with funding is made after 2 years.
- After 4 years, the Net Net Revenues earned positive value, which means that the project will start making a profit after 4 years of the project, and the Net Upgraded Net Income Fund gets positive after 3 years.

Year	Payback (€)	Payback with grant (€)	NPV (€)	NPV with grant (€)
0				
1	€ (56,284.51)	€ (31,441.56)	€ (56,852.43)	€ (32,009.40)
2	€ (40,152.38)	€ (15,310.43)	€ (41,943.80)	€ (17,100.70)
3	€ (21,124.88)	€ 3,718.07	€ (25,029.57)	€ (186.47)
4	€ (748.38)	€ 24,094.57	€ (7,613.75)	€ 17,229.34
5	€ 20,962.12	€ 45,805.07	€ 10,225.60	€ 35,068.60
6	€ 43,992.68	€ 68,835.63	€ 28,417.19	€ 53,260.10
7	€ 68,329.67	€ 93,172.62	€ 46,896.30	€ 71,739.20
8	€ 93,959.35	€ 118,802.30	€ 65,604.00	€ 90,446.20
9	€ 120,868.26	€ 145,711.21	€ 84,487.40	€ 109,330.20
10	€ 149,042.86	€ 173,885.81	€ 103,485.70	€ 128,328.60
11	€ 178,469.91	€ 203,312.86	€ 122,569.39	€ 147,412.20
12	€ 209,136.11	€ 233,979.06	€ 141,687.96	€ 166,530.70
13	€ 241,028.31	€ 265,871.26	€ 160,796.52	€ 185,639.20
14	€ 274,133.01	€ 298,975.96	€ 179,866.04	€ 204,708.70
15	€ 308,438.21	€ 333,281.16	€ 198,861.16	€ 223,703.80
16	€ 343,930.51	€ 368,773.46	€ 217,760.14	€ 242,602.70
17	€ 380,597.21	€ 405,440.16	€ 236,525.08	€ 261,367.60
18	€ 418,425.80	€ 443,268.75	€ 255,141.51	€ 279,984.00
19	€ 457,403.66	€ 482,246.61	€ 273,579.47	€ 298,421.90
20	€ 497,518.31	€ 522,361.26	€ 291,821.69	€ 316,664.10

# Conclusion

- Socio-economic impact
- Impact on the environment
- Advantages and disadvantages





➤ Thank you for your time